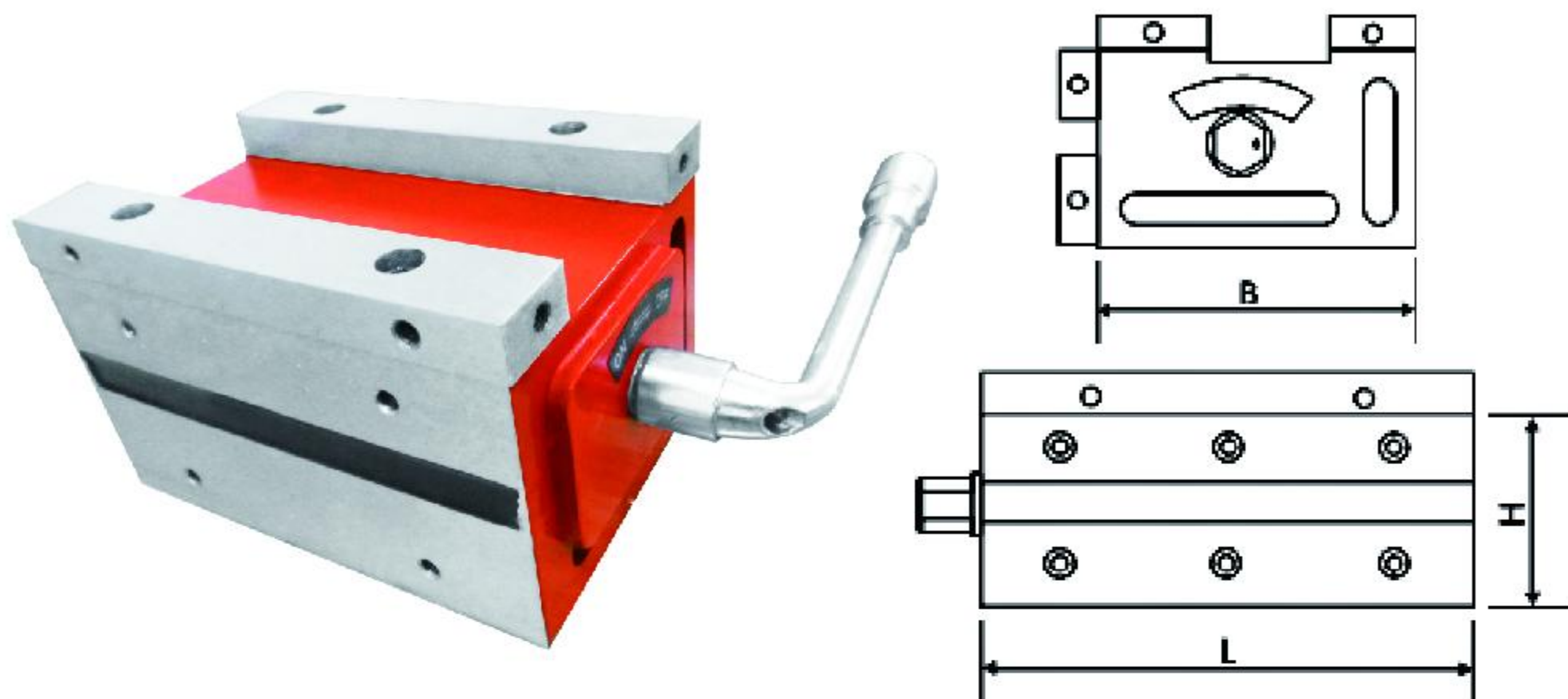


# DYT 多功能永磁工作台 MULTIFUNCTION MAGNETIC WORKHOLDING



## 产品主要用途和特性

用途：适用于中、大型工件的切削加工。替换式导磁铁可做多功能的工件夹持加工。本磁力工作台不适用于小型工件的夹持加工。

特点：本磁力工作台为新一代的工件夹持概念，具有两个吸持面更适合工件卧式和立式的加工，适用于立式及卧式CNC综合切削加工机及铣床，快速夹持工件，可做5面切削加工，钻孔、攻牙、铣沟槽一次完成，节省加工流程以降低过多加工程序的重复公差，并提高工作效率，大幅降低加工成本。可依工件的大小自由组合磁力工作台的数量，位置及间距。附有替换式“导磁软爪”，可于夹持工件加工前在机器上直接精修“导磁软爪”，故无论机器是否精密，皆可做到百分百定位加工，“导磁软爪”亦可于加工工件时直接钻孔，攻牙或切沟，“导磁软爪”的使用功能甚多，使用者可针对各种不同工件需求自行制作。两个工作流程即完成工件加工，不但大幅提高加工效率又可达到精度要求。

## The main uses and characteristics

Application : It is preferable for medium and large workpieces, not for small ones.

- Features :
1. It is a new sense of clamping way for metal working on CNC Machining Center and milling machine in quick clamping workpieces.
  2. Five sides machining can be realized. Complete drilling, tapping, slotting just once.
  3. Free to set up position, numbers and distance of magnetic workholding according to the size of workpiece.
  4. It includes changeable induction metal block which can be fixed to be 100% accuracy on the workholding before workpiece processing. Also can complete drilling, tapping and slotting directly to the induction metal block during workpiece processing.
  5. Finishing workpiece processing when the two steps have been done, efficiency and accuracy are both increased

型号 Model	外形尺寸 (mm) Shape Size			最小工件厚度(mm) Minimum Thickness Of Workpiece	正夹持吸力 Magnetic Force(Top)	侧夹持吸力 Magnetic Force(Side)	净重 (kg) Net Weight
	L	B	H				
DYT-200A	297	138	110	30	1500kgf	2000kgf	34
DYT-200B							
DYT-150A	231	138	110	25	1200kgf	1500kgf	26
DYT-150B							
DYT-100A	199	122	94	20	750kgf	1000kgf	18
DYT-100B							
DYT-50A	157	105	80	15	350kgf	500kgf	9.6
DYT-50B							
DYT-25A	125	100	74	15	200kgf	250kgf	5
DYT-25B							

注：以上产品规格和尺寸仅供参考，以本公司实际产品为准，变更时恕不另行通知

The above products specifications and dimensions are for reference only, shall be subject to the actual product by our company, are subject to change without prior notice