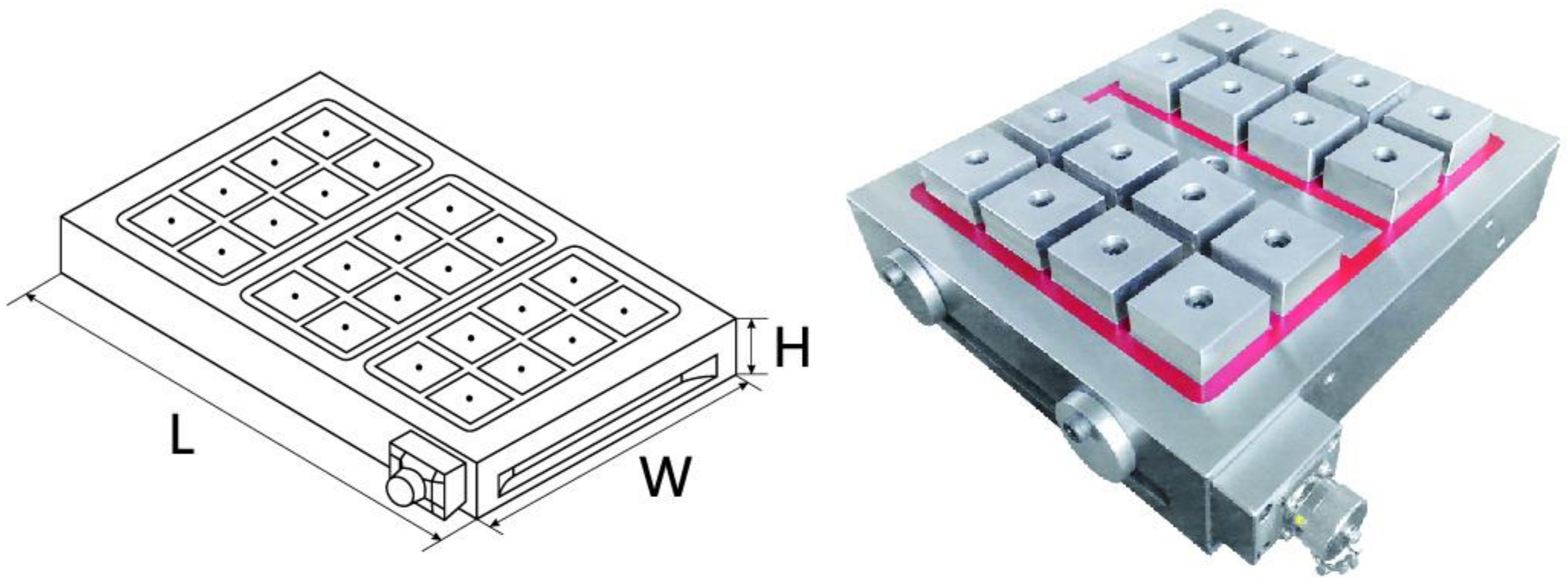


DYC 电控永磁吸盘 PELECTRO-PERMANENT MAGNETIC CHUCK



产品主要用途和特性

用途：适用于模具加工，CNC加工中心等切削加工。

特点：磁力超强达1800kgf/100cm²±5%。电控永磁吸盘结构设计：3~10秒钟充、退磁，使用时不须持续供电，无温升，可长时间使用，不会因温度升高导致工件变形影响精度。配合导磁软爪使用，加工时刀具畅行无阻，可作五面加工、钻孔、攻牙、铣沟槽、成形加工一次完成。彻底缩短工件装夹时间，减少重复定位，使公差达到精度要求。可同时加工多件工作物，提高工件一致性，改善加工流程时间。

The main uses and characteristics

Application : Suitable for die machining, CNC machining center or other types of machining operation.

Features : 1. Super strong magnetic force that is able to reach 1800kgf/100cm².

2. Chuck structure design: Magnetizing and demagnetizing in 3~10 seconds. Don't need continuous power supply in operation. No temperature rise in operation. No impact on precision and work piece deformation due to temperature rise. Can used for long time.
3. Work with magnetic-inductive soft claw. Able to complete 5-face machining, drilling, tapping, groove milling and forming in one-pass operation.
4. Shorten work piece clamping time thoroughly, decrease repetitive tolerance and improve precision requirement.
5. Able to machine several work pieces at one time, improve work pieces consistency and optimize workflow time.

型号 Model	外形尺寸 (mm) Shape Size			磁极尺寸(mm) Pole Size	磁极数量 Pole Number	吸力(kgf/cm ²) Magnetic Force	净重 (kg) Net Weight
	L	B	H				
DYC-3034	300	340	58	50×50	16	20 kgf/cm ²	52
DYC-3064	300	640	58		32		98
DYC-3079	300	790	58		40		121
DYC-30109	300	1090	58		48		144
DYC-3634	360	340	58		20		62
DYC-3664	360	640	58	40	117		
DYC-3679	360	790	58	50	145		
DYC-3023	300	230	58	70×70	6		35
DYC-3080	300	800	58		24		122
DYC-3099	300	990	58		30		151
DYC-3823	380	230	58		8	44	
DYC-4680	460	800	58		40	187	
DYC-62118	620	1180	58		84	372	

注：以上产品规格和尺寸仅供参考，以本公司实际产品为准，变更时恕不另行通知

The above products specifications and dimensions are for reference only, shall be subject to the actual product by our company, are subject to change without prior notice